



CASTinTACT® Fresh Set PreMix | datasheet

(formerly Wet Set)

Description

MASCO CASTinTACT® Fresh Set PreMix is a single component, bonding and void filling compound for CASTinTACT® Tactile Warning Panels. Consisting of a premix blend of Portland Cement and graded sand.

Usage

A back butter mix for MASCO CASTinTACT® panels. Provides additional bonding and void filling immediately prior to "wet setting" CASTinTACT® panels into freshly placed concrete.

Surface Preparation

Panels must be clean and free of dust, dirt, oil, grease, ice and other surface contaminants. Pre-dampen panels with clean water before applying mix.

Mixing

Mix one 50 lb. bag of CASTinTACT® Fresh Set PreMix with 1-1/2 gallons of water to a smooth, creamy consistency. For smaller quantities (3 parts powder to 1 part water). Place water in mixing container and mix while slowly adding powder. Mechanical mixing is recommended for best results. Use a heavy duty 1/2" drill and mixing paddle. Do not add more water once the mix has started setting up. The pot life of the mix averages about 10 minutes depending on the temperature. It is recommended to mix only the amount of CASTinTACT® Fresh Set PreMix that can be applied within that amount of time.

Application

Apply CASTinTACT® Fresh Set PreMix on the back of the pre-dampened panel with a steel trowel at 1/8" thickness. Work into the keyed surface for 100% surface coverage. Immediately install the CASTinTACT® panels into freshly placed concrete. Set panels with rubber mallet to ensure good bond and 100% surface contact.

Limitations

Mix should only be applied on substrates that are between 40 and 80°F. Panels must pre-dampen. Do not over mater mix. Too much mix water weakens and reduces bond.

Packaging

50 lb. bags (48 bags per pallet)

Coverage

50 lb. bag approx.: 50 s.f. @ 1/8", or 12-2'x2' panels, 10-2.5' x 2' panels

Warning

CASTinTACT® Fresh Set PreMix contains Portland Cement and silica sand. Use of a dust respirator, safety goggles and rubber gloves are recommended. In case of contact with eyes, immediately flush with water and consult a physician. Avoid hazards by following all precautions found in the Material Safety Data Sheet (MSDS), product labels and technical literature.

Please read this information prior to using product.

IN LIMITING SELLER'S LIABILITY

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