

MSDS CODE: RO4
Date Revised: 10/01/2014
Prepared By: Nick Paris

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Reason for Revision: See Section 16

1. CHEMICAL, PRODUCT AND COMPANY IDENTIFICATION:

Product Code(s): **100, 105, 170, C1190, C2618, J3186, L4045, MC14, MC17**
Product Name: Iron Oxide Red
Chemical Family: Inorganic Metal Oxide
Synonyms: Iron Oxide, Iron (III) Oxide
C.A.S. Number: 1309-37-1
Color Index Name: Pigment Red 101
Color Index Number: 77491

Manufacturer's Name/Address:

Huntsman, 7011 Muirkirk Road, Beltsville, Maryland, USA 20705
Business Tel: (301) 210-7800 9a-5p (0900-1700) EST M-F
Huntsman, 3700 East Olympic Boulevard, Los Angeles, California, USA 90023
Business Tel: (323) 269-7311 9am-5pm (0900-1700) PST M-F

24 Hour Emergency (Chemtrec): 800-424-9300

2. COMPOSITION/INFORMATION ON INGREDIENTS

OSHA Hazardous Ingredients (29CFR1910.1200):

| Components: | C.A.S. | % | Exposure Limits (8 Hrs.TWA) | |
|-------------------------------------|-----------|---------|-----------------------------|----------------------|
| | | | OSHA PEL | ACGIH TLV |
| Silicon Dioxide | 7631-86-9 | (<1) | 6 mg/m ³ | 10 mg/m ³ |
| Iron Oxide (red) | 1309-37-1 | (20-80) | Not established | Not established |
| Calcium Carbonate CaCO ₃ | 1317-65-3 | (20-80) | 15 mg/m ³ | 10 mg/m ³ |

Non-Hazardous Ingredients:

| Components: | C.A.S. | % | Exposure Limits (8 Hrs.TWA) | |
|-------------|--------|---|-----------------------------|-----------|
| | | | OSHA PEL | ACGIH TLV |
| None | | | | |

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

Dry, red powder with little to no odor. Will not burn or react. Long-term inhalation can cause lung irritation or siderosis. Packaging material can burn or melt in fire, producing toxic smoke and fumes.

HMIS Codes: H=0, F=0, R=0, P=0 (0=Minimal, 1=Slight, 2=Moderate, 3=Serious, 4=Severe)

Potential Health Effects:

Eyes: Non-irritating to the eyes. Excessive exposure to airborne dust may reduce visibility and/or cause unpleasant deposits.

Skin: Will not irritate skin and is not likely to cause allergic skin reaction. Irritation to skin or mucous membranes can occur by direct mechanical action or by rigorous skin cleaning necessary for removal of dust.

Ingestion: Small amount (less than one ounce/30 grams) swallowed is not likely to cause injury. If large amount ingested, may cause gastric irritation, nausea and diarrhea. Seek medical attention.

Inhalation: Not a hazard in normal industrial use. Wear respirator and avoid breathing dust. As with all dusty materials, inhalation may cause respiratory irritation, sneezing, coughing, and runny nose.

Human Effects and symptoms of overexposure:

Acute: To date, adverse health effects from exposure have not been reported among workers using this pigment. On the basis of Animal Toxicity Data (see Section 11), we would expect this product to be non-irritating to the eyes and skin and essentially non-toxic by ingestion. However, excessive exposure to airborne dust may reduce visibility and/or cause unpleasant deposits in the eyes, ears and nose. Irritation to skin or mucous membranes can occur by direct mechanical action or by rigorous skin cleaning necessary for removal of dust.

Chronic: Prolonged inhalation of amorphous silica may produce x-ray changes in the lungs without

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disability.
Other Effects: No chronic effects are known from repeated exposure to iron oxide PIGMENT. Prolonged inhalation (6 to 10 years) of iron oxide FUME has been reported to produce changes in lung x-rays of exposed individuals. This condition, siderosis, is considered to be benign pneumoconiosis that exhibits no adverse health effects. Siderosis has been observed among occupations such as arc-welders where iron oxide FUMES are present. To the best of our knowledge, this condition has not been observed after prolonged exposure to iron oxide pigment. There is no Iron Oxide FUME contained in this product and none should be generated under normal use.

Medical Conditions None known

Aggravated by

Exposure:

Carcinogenicity: IARC: Not Listed NTP: Not Listed OSHA: Not regulated

Other: IARC and NTP both contain listings for underground hematite mining. These listings are for the occupational exposures associated with the mining process which include radon, a known lung carcinogen. NIOSH in the Registry of Toxic Effects of Chemical Substances (RTECS) lists Iron Oxide as a suspect human carcinogen. However, the IARC reference to underground hematite mining is the source for this classification. Based on information currently available, this product is not considered a carcinogen.

4. FIRST AID MEASURES

Eyes: Flush eyes with water, lifting eyelids periodically. Remove contact lenses. Continue flushing for 15 minutes or until eyes return to normal. Get medical attention if irritation develops or persists.
Skin: Wash with soap and water. Get medical attention if irritation develops or persists. Wash clothing before re-use.
Ingestion: Swallowing less than an ounce (less than 30 grams) will not cause harm. For larger amounts, do not induce vomiting, but give one or two glasses of water to drink and Contact medical personnel or poison control center immediately. Do not give anything by mouth to an unconscious person.
Inhalation: Move from dusty area to fresh air and get medical attention for any breathing difficulty. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get immediate medical attention.

5. FIRE FIGHTING MEASURES

Flammable Properties: Not Flammable.
Flash Point: Will not flash.
Upper Explosive Limit (UEL): Will not explode
Lower Explosive Limit (LEL): Will not explode
Auto-ignition Temperature: This is a heat stable material. Will not auto-ignite
Extinguishing Media: This product is not combustible or flammable. Use extinguishing agents that are suitable for the surrounding fire: water spray, dry chemical, foam, or CO₂.
Fire fighting Instructions: Firefighters should be equipped with self-contained breathing apparatus to protect against potentially toxic and irritating fumes and smoke inhalation.

6. ACCIDENTAL RELEASE MEASURES

Small Spill: If dust is generated, use appropriate respiratory protection. Vacuum or scoop material into an appropriately marked container for re-use or disposal. Avoid excessive generation of dust.
Large Spill: Use recommended protective clothing and respiratory protection. Use shovel to reclaim material. Vacuum or scoop material into an appropriately marked container for re-use or disposal. Avoid excessive generation of dust. Spill area can be washed with water. Collect wash water for approved disposal. Prevent runoff from entering storm sewers and ditches which lead to natural waterways.

7. HANDLING AND STORAGE

Storage: Store dry at ambient temperature away from food and beverages, excessive heat or flame sources (furnace, kilns, boilers etc.). Avoid breathing dust. Avoid contact with eyes and skin.

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Handling: Wash thoroughly after handling.
Avoid breathing dust. Avoid getting in eyes or on skin. Wash thoroughly after handling. Avoid contact with moisture. Re-seal bag immediately after use. Pallets are wrapped in polyethylene plastic. Removal may cause an electrostatic spark; therefore removal of the wrap should not be in the presence of flammable vapors.

Storage Temperature (Min/Max)..... : Ambient/50°C (122°F)
Shelf Life : Unlimited in closed container
Special Sensitivity : None
Other Precautions : None

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Engineering Controls: Maintain air levels below the recommended exposure limit using exhaust ventilation if necessary.
Eyes: Safety Glasses.
Skin: Body-covering clothing. Rubber, Plastic, Leather or cloth gloves are suggested to facilitate personal hygiene.
Respiratory Protection: Workplace ambient dust concentrations should be monitored and if the recommended exposure limit is exceeded, a NIOSH/MSHA approved respirator with dust prefilter should be worn.
Other: Emergency showers and eye wash stations should be available. Educate and train employees in the safe use and handling of hazardous chemicals.
Work/Hygiene Practices: Employees should wash their hands and face before eating, drinking or using tobacco products.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance : Solid Red Powder
Odor : Odorless
Physical State..... : Dry Powder
pH..... : 4 - 8 in 50 gr/l H₂O aqueous suspension; DIN 787/9
Vapor Pressure : Not a vapor
Vapor Density..... : Not a vapor
Boiling Point : Not applicable
Freezing Point : Not applicable
Melting Point..... : Greater than 1000°C (1832°F)
Solubility in Water..... : Insoluble
Specific Gravity (g/ml) : 4.5 to 5.0 @ 20°C (68°F); DIN 787/10
Bulk Density (kg/m³) : 600 to 1000 @ 20°C (68°F)
Particle Size (microns) : 0.3-0.6
Volatile Organic Compounds (VOC) : None
Chemical Formula : Fe₂O₃+ CaCO₃

10. STABILITY AND REACTIVITY

Chemical Stability (Conditions to Avoid): This is a stable material
Incompatibility (materials to avoid): No known material incompatibilities
Decomposition Temperature C° (F°): Does not decompose
Hazardous Decomposition Products: None
Hazardous Polymerization: Will not occur

11. TOXICOLOGICAL INFORMATION

Eyes: Not irritating to rabbit eyes
Skin: Not irritating to rabbit skin Dermal, LD 50 not established for product
Ingestion: Non irritating. The oral, LD50 for rats is greater than 5000 mg/l
Inhalation: Non irritating. LC 50 not established for product
Subchronic: Data not established for product

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Chronic/Carcinogenicity:
Other (Mutagenic, Teratogenic, Reproductive
Tests):Data not established for product
The IARC monograph on underground hematite mining (1972)
states, "No carcinogenic effects were observed in mice, hamsters, or
guinea pigs given ferric oxide intratracheally."**12. ECOLOGICAL INFORMATION**Ecotoxicological Information: Fish toxicity: Golden Orfe (*Leuciscus idus*) LCo greater than 1000
mg/l
Chemical Fate Information: No appreciable bioconcentration is expected in the environment.**13. DISPOSAL CONSIDERATIONS**

Material which cannot be re-used should be disposed in accordance with federal, state and local environmental control regulations at an authorized site. This product when discarded as sold is not a RCRA hazardous waste. However, under RCRA, it is the responsibility of the product user to determine at the time of disposal, whether a material containing the product or derived from the product should be classified as a hazardous waste. (40CFR 261.20-24)

14. TRANSPORT INFORMATION

DOT Shipping Name : None
Technical Shipping Name : Inorganic Oxide
DOT Hazardous Classification : Non-Regulated
DOT Hazard Class : Non-Regulated
DOT Identification Number : None
DOT Labels required : None
DOT Placards required : None
UN Class : None
UN/NA Number : None
Freight Class : Iron Oxide, NOI (Inorganic Oxide)

15. REGULATORY INFORMATION

U.S. Federal Regulations

OSHA: This product is not considered Hazardous by definition of Hazard Communication
Standard (29 CFR 1910.1200)
CERCLA/SUPERFUND: (40 CFR 117,302) Reportable Quantity (RQ):
Not Reportable, however, we recommend you contact local authorities to verify
requirements for your site.

Superfund Amendments and Reauthorization Act (SARA), Title III:

Section 302 (Extremely Hazardous Substances): None
Section 311/312 (Hazard Categories): Delayed Health Hazard
Section 313 (Reportable Toxic Ingredients):
Chemical Name: C.A.S. Concentration
None Reportable

T.S.C.A.: This product is listed on TSCA Inventory.

International Regulations

Canadian WHMIS: Not restricted/non-hazardous
Canadian Environmental Protection Act (CEPA): All components of this product are on the Domestic
Substances List (DSL), and acceptable for use under the
provisions of CEPA.
EINECS: All components of this product are on the European Inventory
of Existing Commercial Chemical Substances (EINECS).

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State Regulations

California Proposition 65 Warning:

This product contains chemicals known to the state of California to cause cancer and birth defects or other reproductive harm.

CA = California Safe Drinking Water and Toxic Enforce Act (Proposition 65)
CN1 = Canada WHMIS Ingredient Disclosure List over 1%.
MA = Massachusetts Hazardous Substance List
NJ4 = New Jersey Other- included in 5 predominant ingredients >1%
PA3 = Pennsylvania Non-hazardous present at 3% or greater

| Chemical Name: | C.A.S. | Concentration | State Code |
|-------------------|-----------|---------------|-------------|
| Iron Oxide | 1309-37-1 | 70 to 80% | PA3,NJ4,CN1 |
| Lead | 7439-92-1 | <100 ppm | CA,MA |
| Cadmium | 7440-43-9 | <5 ppm | CA,MA |
| Arsenic | 7440-38-2 | <100 ppm | CA,MA |
| Copper | 7440-50-8 | <800 ppm | MA |
| Mercury | 7439-97-6 | <1 ppm | CA |
| Nickel | 7440-02-0 | <400 ppm | CA,MA |
| Silicon Dioxide | 7631-86-9 | <1% | |
| Calcium Carbonate | 1317-65-3 | 20 to 30% | PA3,NJ4 |

Note: This information based on random sample analyses. Actual content may vary from batch to batch.

16. OTHER INFORMATION

Reason for revision: New MSDS format, re-issue

11/29/2004 - Removed Iron Oxide Fume from ingredients, Section 2, as it is not contained in this product.

11/29/2004 - Moved Calcium Carbonate CaCO_3 to Hazardous Ingredients, Section 2.

1/11/2006 - Removed Calif Prop 65 listing for Copper in section 15.

3/2/2006 - Added L4045 to product list.

5/18/2010 - Update review date.

6/8/2010 - Added 105 and 170 to product list in section 1.

9/20/2010 - Added C2618 to product list in section 1.

10/01/2014 - Adapt MSDS format to Huntsman.

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