

Material Safety Data Sheet  
May be used to comply with:  
OSHA's Hazard Communication Standard  
29 CFR 1910.1200. Standard must be:  
consulted for specific requirements:

U.S. Department of Labor  
Occupational Safety & Health Administration  
(Non-Mandatory Form)  
Form Approved  
OMB No. 1218-0072

IDENTITY: **RAECO R-50 POWDER**

Revised 1-10-2004

### **Section I**

Manufacturer Name: Raeco, Inc.  
Address: 915 S. Carstens Pl.  
P.O. Box 80545  
Seattle, Washington 98108  
(206) 763-1335

### **Section II - Hazardous Ingredients/Identity Information**

Hazardous Components	OSHA PEL	ACGIH TLV	Other Limits
Portland Cement	5mg/m <sup>3</sup>	110mg/m <sup>3</sup> -TWA	5mg/m <sup>3</sup> , respirable 10mg/m <sup>3</sup> , total
Crystalline Silica	<u>10mg/m<sup>3</sup></u> % SiO <sub>2</sub> +2	.05mg/m <sup>3</sup> -TWA	
Calcium Carbonate	5mg/m <sup>3</sup>	10mg/m <sup>3</sup> -TWA	5mg/m <sup>3</sup> , respirable 10mg/m <sup>3</sup> , total

### **Section III - Physical/Chemical Characteristics**

Boiling Point: NA  
Specific Gravity (H<sub>2</sub>O=1): 2.5  
Vapor Pressure (mm Hg.): NA  
Melting Point: NA  
Vapor Density (AIR=1): NA  
Evaporation Rate (Butyl Acetate=1): <1%  
Solubility in Water: 1%  
Appearance & Odor: Gray Powder - No Odor

### **Section IV - Fire & Explosion Hazard Data**

Flash Point: NA  
Flammable Limits: NA  
Extinguishing Media: NA  
Special Fire Fighting Procedures: NA  
Unusual Fire & Explosion Hazards: NA

## **Section V - Reactivity Data**

Stability:	Stable
Conditions to Avoid:	NA
Incompatibility (Materials to Avoid):	Mineral Acids
Hazardous Polymerization:	Will Not Occur
Hazardous Decomposition or Byproducts:	CO, CO <sub>2</sub> , Silicon Tetra Fluoride (with Hydrofluoric acid)

## **Section VI - Health Hazard Data**

Route(s) of Entry:	Inhalation: Yes	Skin: Yes	Ingestion: No
Health Hazard (Acute or Chronic):	Acute: portland Cement mortar can cause alkali burns & dry skin. Dust can irritate the eyes & upper respiratory system. Chronic: Dust can cause inflammation of interior of nose & eyes. Prolonged exposure may cause scarring of lungs, silicosis, lung disease (including tuberculosis)		
Carcinogenicity:	NTP: Yes	IARC Monographs: Yes	
There is sufficient evidence for the carcinogenicity of inhaled crystalline silica.			
Signs & Symptoms of Exposure: Shortness of breath, coughing, reddening of eyes			
Medical Conditions: Hypersensitive individuals may develop allergenic dermatitis, increase susceptibility to infectious diseases (including tuberculosis).			
First Aid Procedures: Irrigate eyes with water, wash exposed skin areas with water, remove persons to fresh air.			

## **Section VII - Precautions for Safe Handling & Use**

Steps to Take in Case Material is Released or Spilled:	Collect spills using dustless method, material can be returned to container for later use, wear OSHA approved respirator for silica dust.
Waste Disposal Method:	Mortar can be disposed of as common waste, unrestricted sanitary land fill.
Precautions to Be Taken in Handling & Storing:	Eliminate exposure to dust, use OSHA mask for dust, minimize exposure to skin & eyes.

## **Section VIII - Control Measures**

Respiratory Protection: OSHA approved respirator for silica sand dust.			
Ventilation: Local	Exhaust: Yes	Mechanical: NA	Other: No
Protective Gloves: Rubber	Eye Protection: Tight fitting goggles		
Other Protective Clothing or Equipment: Barrier cream, boots & clothing should protect skin from dust & wet mortar.			
Work/Hygienic Practices: Workers should shower with soap & water after working with mortar.			